



REVOLVING CENTERS & CNC TOOL HOLDERS



PRICE LIST - MODIFIED

EFFECTIVE FROM DATE : 01/11/2021

SLOW SPEED REVOLVING CENTERS

For Conventional & Slow Speed Lathes.

REVOLVING CENTER - PLAIN POINT

Size	Standard	Extra Heavy Duty	Super Extra Heavy Duty	Jumbo Heavy Duty	Jumbo Compact (With Drawoff Nut)	Metric Taper (With Drawoff Nut)
MT-1	2150	-	-	-	-	-
MT-2	2200	-	-	-	-	-
MT-3	1950	3750	-	-	-	-
MT-4	2300	3950	7550	-	-	-
MT-5	4250	7650	11900	26750	-	-
MT-6	17500	19450	31550	47250	52300	-
MT-7	-	-	55650	-	62000	-
METRIC -80 (JC)	-	-	-	-	-	75000
METRIC-100 (JC)	-	-	-	-	-	98500

REVOLVING CENTER - CARBIDE TIPPED POINT

MODEL	MT-1	MT-2	MT-3	MT-4	MT-5	MT-6
STANDARD	3250	3250	2850	3950	6250	19500
CARBIDE TIPPED						
EXTRA HEAVY DUTY	-	-	5500	6650	9350	24000
CARBIDE TIPPED						

REVOLVING CENTER - OTHER POINT STYLES

MODEL / TAPER	MT-1	MT-2	MT-3	MT-4	MT-5	MT-6
FEMALE	2475	2475	2500	2650	4900	20125
STANDARD WITH 90° POINT ANGLE	2600	2600	2600	2750	5100	21000
EXTRA HD WITH 90° POINT ANGLE	-	-	4500	4750	9200	23350

* Special custom made Revolving Center can be made against request

SPARE POINT FOR SLOW SPEED REVOLVING CENTERS

MODEL / TAPER	MT-1	MT-2	MT-3	MT-4	MT-5	MT-6
STANDARD PLAIN 60°	400	400	400	450	575	1700
STANDARD C.T 60°	1400	1400	1450	1650	3000	5500
STANDARD FEMALE	460	460	460	520	660	1950
STANDARD 90°	480	480	480	550	700	2050
EXTRA HD PLAIN 60°	-	-	1150	1300	2250	4500
EXTRA HD C.T. 60°	-	-	2300	2500	4500	8000
SUP EXTRA HD 60°	-	-	-	1850	5500	7300
JUMBO HD 60°	-	-	-	-	7300	10900

CNC LATHE HEAD STOCK SLEEVE

SIZE	Price
METRIC -80 MT-4 (WITH DRAWOFF NUT)	9750
METRIC -80 MT-5 (WITH DRAWOFF NUT)	12000
METRIC -100 MT-4 (WITH DRAWOFF NUT)	14500
METRIC -100 MT-5 (WITH DRAWOFF NUT)	18750
METRIC -100 MT-6 (WITH DRAWOFF NUT)	22500

HIGH SPEED CNC REVOLVING CENTERS

For CNC Turning Application

MODEL : CNC HEAVY DUTY R

Size	Stub Point Point	Extended Point	Profiled Point	Stub Carbide Tipped	Extended Carbide Tipped
MT-2	6950	6950	6950	8200	8200
MT-3	6000	6000	6000	7800	7800
MT-4	6250	6250	6250	7900	7900
MT-5	9950	9950	9950	12200	12200
MT-6	36750	36750	-	42000	42000

MODEL: CNC HEAVY DUTY R - OTHER OPTIONS

MODEL	MT-2	MT-3	MT-4	MT-5	MT-6
DRAWOFF NUT PLAIN - (STUB / EXTN / PROFILED)	8350	7200	7500	11940	44100
DRAWOFF NUT CARBIDE TIPPED (STUB / EXTENDED)	-	9360	9480	14640	50400
FEMALE POINT (STUB)	8700	7500	7800	12450	-
90° POINT (STUB)	-	7800	8125	12935	47775
PC TYPE..25-45	-	-	7500	-	-
PC TYPE..35-65	-	-	-	11950	-

MODEL: CNC HEAVY DUTY R - WITH INTERCHANGEABLE POINT

Size	Stub Point	Extended Point	Profiled Point	Stub Carbide Tipped	Extended Carbide Tipped
MT-3	6950	6950	6950	8775	8775
MT-4	6850	6850	6850	8775	8775
MT-5	11550	11550	11550	13900	13900
MT-6	46750	46750	46750	51000	51000

MODEL: CNC HEAVY DUTY R - WITH INTERCHANGEABLE OTHER OPTIONS

MODEL	MT-2	MT-3	MT-4	MT-5	MT-6
DRAWOFF NUT PLAIN (STUB / EXTN / PROFILED)	-	8350	8220	13860	56100
DRAWOFF NUT CARBIDE TIPPED (STUB / EXTENDED)	-	10530	10530	16680	61200
FOR FEMALE MT-2 EXTENDED POINT (FOR ACE MACHINES)	-	-	9500	-	-

MODEL: CNC MEDIUM DUTY WITH SMALL CASING DIA

Size	Stub Point	Extended Point	Profiled Point	Stub Carbide Tipped
MT-2	6725	6725	6725	8475
MT-3	6650	6650	6650	8400
MT-4	6250	6250	6250	8150
MT-5	11550	11550	11550	14650





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MODEL: CNC MEDIUM DUTY - SLIMLINE

Size	Stub Point	Extended Point	Profiled Point	Stub Carbide Tipped
MT-3	6750	6750	6750	8500
MT-4	6900	6900	6900	8800
MT-5	11550	11550	11550	15000
MT-6	42000	42000	-	-

SPARE POINT FOR CNC HEAVY DUTY - R MODEL INTERCHANGEABLE

MODEL	MT-3	MT-4	MT-5
PLAIN : STUB /EXTENDED/PROFILED	525	600	880
PLAIN : STUB WITH 90 DEGREE POINT	600	700	1010
PLAIN : STUB (FEMALE POINT)	600	700	1010
CARBIDE TIPPED (STUB & EXTENDED)	1485	1850	3500
FOR FEMALE MT-2 EXTENDED (For Ace Machine)	-	1150	1350
PC Type : 25-45 (BLUNT)	-	1600	1800
PC Type : 45-65 (BLUNT)	-	1800	2000
PC Type : 65-85 (BLUNT)	-	2100	2400
PC Type : 85-100 (BLUNT)	-	2500	3000
PC Type : 100-125 (BLUNT)	-	-	4500

SPARE POINT FOR CNC HEAVY DUTY - R MODEL

Size	Stub /Extended/ Profiled (Plain)	Stub /Extended/ (C.T.)
MT-2	880	1750
MT-3	880	1750
MT-4	1000	1900
MT-5	1450	3100
MT-6	8500	13500

SPARE POINT - SMALL CASING / SLIMLINE

Size	Small Casing Medi. Duty Stub / Extended/profiled	Slimline Stub / Extended/profiled
MT-2	950	950
MT-3	950	950
MT-4	1250	1250
MT-5	2750	2750
MT-6	-	8750

WEDGE - FOR INTERCHANGEABLE REVOLVING CENTER

Size	MT-3	MT-4	MT-5
Wedge for Point (For removing Interchangeable Point from Female Sleeve)	375	375	480
Wedge for Revolving Center (For removing Revolving Centre from Tail Stock)	650	650	675

CNC PIPE CENTER (REVOLVING)

(For High Speed Application)

CAPACITY	MT-3	MT-4	MT-5	MT-6
30-65	7500	7500	-	-
40-75	9000	9000	10300	18000
50-100	11000	11000	12000	21000
65-125	-	20000	22000	32000
75-150	-	23000	25000	34000
100-200	-	-	50000	55000

PIPE CENTERS (REVOLVING)

For Conventional & Slow Speed Application

BLUNT	CAPACITY	POINTED	MT-2	MT-3	MT-4	MT-5	MT-6
25-50		0-2"	2600	2550	2900	3700	-
30-35		0-2 1/2"	2900	2850	3200	4100	-
40-75		0-3"	3200	3100	3600	4375	-
50-90		0-3 1/2"	3500	3500	3800	4850	-
65-100		0-4"	-	4000	4350	6050	10700
75-125		-	-	6800	7300	9300	12150
35-125		-	-	8100	8450	10700	14300
		0-5"	-	9000	9300	11800	16850
75-150		-	-	-	9950	11500	16350
100-175		-	-	-	17300	18000	22250
100-200		-	-	-	22000	23275	28500
100-230		-	-	-	-	27600	31900
200-275		-	-	-	-	-	75000

CNC LATHE TURRET SLEEVES

Size	Price
Dia.16 x ID : 8, 10	600
Dia.20 x ID : 8, 10,12	600
Dia.25 x ID : 8, 10,12,14,16,18,20	600
Dia.32 x ID : 8, 10,12,14,16,18,20,25	625

Size	Price
Dia.40 x ID : 8, 10,12,14,16,18,20,25,32	675
Dia.50 x ID : 10,12,16,20,25,32,40	1800
Dia.60 x ID : 16,20,25,32,40,50	3000

TURRET SOCKET

Size	Price
Dia.25 x MT-1, MT-2	600
Dia.32 x MT-1, MT-2, MT-3	625
Dia.40 x MT-1, MT-2, MT-3, MT-4	675

Size	Price
Dia.50 x MT-1, MT-2, MT-3, MT-4	1800
Dia.60 x MT-1, MT-2, MT-3, MT-4	3500

ER COLLETS (DIN 6499)

TYPE	BORE SIZE	PRICE
ER-11	1-7MM (0.5mm Step)	575
ER-16	2-10MM (1mm Step)	450
ER-20	2-13MM (1mm Step)	460

TYPE	BORE SIZE	PRICE
ER-25	2-16MM (1mm Step)	475
ER-32	3-20MM (1mm Step)	500
ER-40	4-26MM (1mm Step)	625

ER COLLET KIT (IN POLISHED WOODEN CASE)

TYPE	BORE SIZE	PRICE
ER-11 KIT	1-7mm (0.5mm Step) [13 Collets in a set]	7865
ER-16 KIT	2-10mm (1mm Step) [9 Collets in a set]	5000
ER-20 KIT	2-13mm (1mm Step) [12 Collets in a set]	6000

TYPE	BORE SIZE	PRICE
ER-25 KIT	2-16mm (1mm Step) [15 Collets in a set]	7600
ER-32 KIT	3-20mm (1mm Step) [18 Collets in a set]	9900
ER-40 KIT	4-26mm (1mm Step) [23 Collets in a set]	15400





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PULL STUDS

Type	Price
BT-30 (MAS 403) : 45', 60' , 90'	200
BT-30 (MAS 403) : 45', 60' , 90' (Coolant Hole)	215
BT-40 (MAS 403) : 45', 60' , 90'	215
BT-40 (MAS 403) : 45', 60' , 90' (Coolant Hole)	225
BT-40 MAZAK	400

Type	Price
BT-50 (MAS 403) : 45', 60' , 90'	425
BT-50 (MAS 403) : 45', 60' , 90' (Coolant Hole)	450
SK-40 FORM A / FORM B	250
SK-50 FORM A / FORM B	475
BT-50 MAZAK	600

COLLET CHUCK FOR ER COLLET (DIN 6499)

Type	Price
BT-30 ER-16 x 60 (Hex Type)	1850
BT-30 ER-20 x 60L (Hex Type)	1850
BT-30 ER-25 x 60	1850
BT-30 ER-32 x 60	1850
BT-40 ER-16 x 70 (Hex Type)	1950
BT-40 ER-16 x 100 (Hex Type)	2150
BT-40 ER-16 x 150 (Hex Type)	2600
BT-40 ER-16 x 200 (Hex Type)	3450
BT-40 ER-16 x 250 (Hex Type)	4500
BT-40 ER-20 x 70 (Hex Type)	1950
BT-40 ER-20 x 120 (Hex Type)	2250
BT-40 ER-20 x 160 (Hex Type)	2600
BT-40 ER-20 x 200 (Hex Type)	3450
BT-40 ER-20 x 250 (Hex Type)	4500
BT-40 ER-25 x 70	1950
BT-40 ER-25 x 120	2250
BT-40 ER-25 x 160	2600
BT-40 ER-25 x 200	3450
BT-40 ER-25 x 250	4500
BT-40 ER-32 x 70	1950
BT-40 ER-32 x 100	2150
BT-40 ER-32 x 120	2250
BT-40 ER-32 x 160	2600
BT-40 ER-32 x 200	3450
BT-40 ER-32 x 250	4500
BT-40 ER-40 x 80	1950
BT-40 ER-40 x 100	2150
BT-40 ER-40 x 120	2250
BT-40 ER-40 x 160	2600
BT-40 ER-40 x 200	3450
BT-40 ER-40 x 250	4500

Type	Price
BT-50 ER-25 x 90	4000
BT-50 ER-25 x 125	4850
BT-50 ER-25 x 160	5500
BT-50 ER-25 x 200	6350
BT-50 ER-32 x 90	4000
BT-50 ER-32 x 125	4850
BT-50 ER-32 x 160	5500
BT-50 ER-32 x 200	6350
BT-50 ER-40 x 90	4000
BT-50 ER-40 x 125	4850
BT-50 ER-40 x 160	5500
BT-50 ER-40 x 200	6350
MT-2 ER-16 (Tang Type)	1500
MT-2 ER-25 & ER-32 (Drawbolt Type)	1750
MT-3 ER-25 & ER-32 (Drawbolt Type)	1950
MT-4 ER-25 & ER-32 (Drawbolt Type)	2000
MT-2 ER-40 (Drawbolt Type)	1950
MT-3 ER-40 (Drawbolt Type)	1950
MT-4 ER-40 (Drawbolt Type)	1950
ISO-30 ER-32 / ER-40	1950
ISO-40 ER-32 / ER-40	2000
ISO-50 ER-32 / ER-40	4000
R8 ER-32 (M12 X 1.5)	1950
R8 ER-40 (M12 X 1.5)	1950
R8 ER-32 (7/16" UNF)	2200
R8 ER-40 (7/16" UNF)	2200

* Also available in SK-40 Taper (DIN-69871)

TOOL LOCKING DEVICE (BT)

Type	Price
BT-30	3850
BT-40	4000
BT-50	7500

STUB MILLING ARBOUR

Type	Price
BT-30 16 x 45, 22 x 45, 27 x 45	1850
BT-40 16 x 50, 22 x 50	1950
BT-40 27 x 60	1950
BT-40 32 x 70, 40 x 70	1950
BT-40 16 x 90, 22 x 90, 27 x 90	2250
BT-40 32 x 100, 40 x 100	2500
BT-40 16 x 160, 22 x 160, 27 x 160	3250
BT-40 32 x 160, 40 x 160	3500
BT-40 16 x 200, 22 x 200, 27 x 200	3900
BT-40 32 x 200, 40 x 200	4000
BT-40 16 x 250, 22 x 250, 27 x 250	5550
BT-40 32 x 250, 40 x 250	5850

Type	Price
BT-50 16 x 60, 22 x 60, 27 x 60	4200
BT-50 32 x 75, 40 x 75	4350
BT-50 16 x 105, 22 x 105, 27 x 105	4800
BT-50 32 x 105, 40 x 105	4800
BT-50 16 x 160, 22 x 160, 27 x 160	5800
BT-50 32 x 160, 40 x 160	5800
BT-50 16 x 200, 22 x 200, 27 x 200	6850
BT-50 32 x 200, 40 x 200	6850
BT-50 22 x 250, 27 x 250	7000
BT-50 32 x 250, 40 x 250	7250

* Also available in SK-40 Taper (DIN-69871)

STUB MILLING ARBOUR - FLANGE TYPE

For Cutter Diameter greater than 160mm

Type	Price
BT-40 40MM	7700
BT-40 60MM	13500

Type	Price
BT-50 40MM	11500
BT-50 60MM	15000

SIDE LOCK HOLDER

Type	Price
BT-30 10 x 50, 12 x 55, 16 x 63, 20 x 63	1850
BT-40 10 x 63, 12 x 63, 16 x 63, 20 x 63	1950
BT-40 25 x 90, 32 x 90, 40 x 90	2100

Type	Price
BT-50 12 x 80, 16 x 80, 20 x 80	4500
BT-50 25 x 100, 32 x 105, 40 x 120	4800
BT-50 50 x 130	5500

* Also available in SK-40 Taper (DIN-69871)

MILLING REDUCTION SOCKET

SIZE	MT-1	MT-2	MT-3	MT-4	MT-5
BT-30 STANDARD	1850 (L1 50)	1850 (L1 60)	1850 (L1 75)	-	-
BT-40 STANDARD	1950 (L1 45)	1950 (L1 60)	1950 (L1 75)	1950 (L1 95)	-
BT-40 EXTENDED	2550 (L1 120)	2550 (L1 120)	2750 (L1 145)	3200 (L1 170)	-
BT-50 STANDARD	3650 (L1 45)	3650 (L1 45)	3750 (L1 60)	4300 (L1 85)	5500 (L1 85)
BT-50 EXTENDED	5000 (L1 120)	5150 (L1 135)	5500 (L1 155)	6000 (L1 180)	7000 (L1 220)

* Also available in SK-40 Taper (DIN-69871)

DRILL CHUCK ARBOUR

Type	Price
BT-40 JT-1 (L1 45)	2250
BT-40 JT-2S (L1 45)	2250
BT-40 JT-3 (L1 45)	2250
BT-40 JT-6 (L1 45)	1950
BT-40 B-16 / B-18 (L1 55)	2850

Type	Price
BT-50 JT-2S (L1 55)	4850
BT-50 JT-3 (L1 55)	4675
BT-50 JT-6 (L1 55)	4000
BT-50 B-16 (L1 55)	5750
BT-50 B-18 (L1 55)	5750



SPARES

Type	Price
NUT ER-11 (M TYPE)	450
NUT ER-11 (HEX TYPE)	400
NUT ER-16 (M TYPE)	450
NUT ER-16 (HEX TYPE)	400
NUT ER-20 (M TYPE)	450
NUT ER-20 (HEX TYPE)	400
NUT ER-25 (M TYPE)	475
NUT ER-25 ROUND TYPE	475
NUT ER-32 ROUND TYPE	500
NUT ER-40 ROUND TYPE	525

Type	Price
SPANNER ER-11 M TYPE	475
SPANNER ER-16 M TYPE	475
SPANNER ER-20 M TYPE	575
SPANNER ER-25 M TYPE	575
SPANNER ER-25 MULTI HOOK TYPE	425
SPANNER ER-32 MULTI HOOK TYPE	425
SPANNER ER-40 MULTI HOOK TYPE	450
SPANNER : ER-25 C HOOK TYPE	375
SPANNER : ER-32 C HOOK TYPE	375
SPANNER : ER-40 C HOOK TYPE	375

CYLINDRICAL SHANK COLLET CHUCK

Type	Price
Ø16 X ER-11 X 60L (M Type Nut)	1750
Ø16 X ER-11 X 100L (M Type Nut)	1975
Ø16 X ER-11 X 150L (M Type Nut)	2250
Ø16 X ER-11 X 60L (Hex Type Nut)	1750
Ø16 X ER-16 X 60L (Hex Type Nut)	1750
Ø16 X ER-16 X 100L (Hex Type Nut)	1975
Ø16 X ER-16 X 150L (Hex Type Nut)	2250
Ø20 X ER-16 X 60L (M Type Nut)	1650
Ø20 X ER-16 X 100L (M Type Nut)	1675
Ø20 X ER-16 X 150L (M Type Nut)	1850
Ø20 X ER-20 X 60L (Hex Type Nut)	1650
Ø20 X ER-20 X 100L (Hex Type Nut)	1675
Ø20 X ER-20 X 150L (Hex Type Nut)	1850
Ø25 X ER-20 X 60L (M Type Nut)	1900
Ø25 X ER-20 X 100L (M Type Nut)	2225

Type	Price
Ø25 X ER-20 X 150L (M Type Nut)	2250
Ø25 X ER-20 X 100L (Hex Type Nut)	2225
Ø25 X ER-25 X 60L (Round Type Nut)	2500
Ø32 X ER-25 X 60L (M Type Nut)	2225
Ø32 X ER-25 X 100L (M Type Nut)	2525
Ø32 X ER-25 X 150L (M Type Nut)	2975
Ø32 X ER-16 X 65L (Hex Type Nut)	2500
Ø32 X ER-20 X 65L (Hex Type Nut)	2500
Ø32 X ER-25 X 65L (Round Type Nut)	2500
Ø32 X ER-32 X 65L (Round Type Nut)	2500
Ø40 X ER-20 X 85L (Hex Type Nut)	2500
Ø40 X ER-25 X 85L (Round Type Nut)	2500
Ø40 X ER-32 X 85L (Round Type Nut)	2500
Ø40 X ER-40 X 85L (Round Type Nut)	2500

KEYLESS DRILL CHUCK

Type	Price
0-6.5mm with MT-2 JT-1 Arbour & Spanner	5750
0.5-8mm with MT-2 JT-2 Arbour & Spanner	5750
1-13mm with MT-2 JT-6 Arbour & Spanner	6500
3-16mm with MT-3 JT-3 Arbour & Spanner	8500
5-20mm with MT-3 JT-3 Arbour & Spanner	12500
Integral Shank BT-30 1-13mm with Spanner	9000

Type	Price
Integral Shank BT-40 1-13mm with Spanner	9000
Integral Shank BT-50 1-13mm with Spanner	11000
Integral Shank ISO-30 1-13mm with Spanner	9000
Integral Shank ISO-40 1-13mm with Spanner	9000
Integral Shank ISO-50 1-13mm with Spanner	11000
Spare Spanner for Keyless Drill Chuck	400

- Wipe the taper of arbour and chuck with Kerosene before use.
- Do not clamp chuck in vise or lathe chuck.
- No Replacement on Keyless Drill Chuck.

PAVAN PATEL
99782 86611

VISHAL PATEL
93777 38686

since - 1983

Minal
TOOLS TRADERS

