



Price List - Taps MC 45

(With effect from 7th December 2018)



Addison & Co Ltd., established in 1873, is India's largest manufacturer of HSS Cutting Tools. The Company's current product range:

I. HSS Tools:

- a) Twist Drills
- b) Centre Drills
- c) Reamers
- d) Taps
- e) End Mills
- f) Counter Bores
- g) Countersinks
- h) Milling Cutters
- i) Tool Bits
- j) Broaches and Hobs

II. Carbide Tools:

- a) Multi-point Carbide-tipped Tools
- b) Solid Carbide Drills
- c) Solid Carbide Centre Drills
- d) Solid Carbide Reamers and
- e) Solid Carbide Endmills

III. Machine Tools:

- a) Tool and Cutter Grinder
 - Manual
 - CNC
- b) Drill Point Grinders
- c) Goniometer (Drill Measuring Instrument) and
- d) Accessories for our machines

At Addison, we have a policy – to build Precise tools which are of highest quality and to extend excellent technical service to the end-users.

Addison, an ISO 9001:2015 and ISO 14001:2015 certified company, manufactures tools with high quality CNC machines, state-of-the art manufacturing technology, a well-equipped metallurgical lab, a Tool Tech Centre (R&D) and Total Quality Control which has put its metal cutting tools on par with the best brands of cutting tools in the world.

The High Speed Steel and carbide rods used for manufacturing the above tools are of highest quality and procured from Europe, Japan and India.

Distribution of the above products in India is primarily done through the network of Authorised Dealers and Sub Dealers.

Addison also exports HSS and Carbide Tools to USA, Canada, Japan, Europe, Australia, Latin America, South East Asia, Middle-East and Africa.



Terms and Conditions

Price

This supersedes all our previous price lists.

Prices given in this pricelist are base prices. Taxes are extra as applicable.

Price given here are for standard products

For unlisted intermediate sizes, the higher price of the nearest listed size will apply.

The prices are for delivery on F.O.R. Destination

The prices are based on the present input costs and are subject to revision without prior notice.

The dealers / stockists are free to sell the goods at prices lower than the prices indicated in this price list.

Minimum Order Quantities (MOQ)

The Minimum Ordering Quantities (MOQ) mentioned against each product in this price list are for each size / length / bore size of that product. Any order for a quantity lesser than MOQ can be supplied with an additional surcharge, which will be furnished on request.

Delivery

Standard deliveries are indicated below, however Special Deliveries can be considered on request based on available load position at the time of Ordering.

 * FMI (Fast Moving Items) – within 6 weeks for MOQ Quantities from the date of Firm Order

 ** SFMI (Semi-fast Moving Items) – within 8 Weeks for MOQ Quantities from the date of Firm Order

OTHER Items – within 12 Weeks for MOQ Quantities from the date of Firm Order

Other Instructions

The products indicated in this pricelist are confirming to National & International Standards. However, we can manufacture and supply special and customized tools as per the requirement of the customers and end-users on request. For special requirements please send your enquiries to: customersupport@addison.co.in

Hand Taps – MCP

A Set consists of Taper, Second and Bottoming

Part 2 Design will be supplied from 3mm to 10mm and Part 3 design will be supplied above 10mm.

Hand Taps – MFP

A Set consists of Taper and Bottoming

Part 2 Design will be supplied from 3mm to 10mm and Part 3 design will be supplied above 10mm.

Long Shank Machine Taps

Type-A – 5 Deg. Taper Angle with Long Taper Lead

Type-B – 10 Deg. Taper Lead Angle with Spiral Point

Type-C – 20 Deg. Taper Angle with Short Taper Lead

Type-D – 10 Deg. Taper Angle without Spiral Point



BSP (P), NPS, NPSF, BSPT, NPT & NPTF :

A Set consists of 2 Taps (Taper & Bottoming)

BS CON & BSCY

A Set consist of 3 Taps (Taper, Second & Bottoming)

We can also supply BSP (Parallel) Taps to new BS 949 (Part 3) – 1982 (G/TP Series) at the same rates and MOQ as given above for all sizes

The following Items of Taps can also be supplied at price indicated (MOQ as per the Standard given in this Price List)

- a) LH Taps – Surcharge 25% Extra on the Listed Price
- b) Part 3 Design Taps (upto and Including 10mm) – Surcharge 15% Extra on the Listed price
- c) Serial Taps – No Surcharge





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HSS GROUND THREAD HAND TAPS M C P (NON-SERIAL)

**IS: 6175 - PART 2 & 3
- 1992 (6H TOL)**

Dia & Pitch (mm)	M2 HSS Hand Tap			M35 HSS Hand Tap		MOQ (No.)
	Price Per Piece	Price Per Set of Three Pieces	Price Per Set of three with Tin- Coating	Price Per Set of Three Pieces	Price Per Set of three with Tin- Coating	Individual Taps / Sets
	(Rs.)	(Rs.)	(Rs.)	(Rs.)	(Rs.)	
3 x 0.5	333	1000 *	1156	1184	1344	100 / 34
4 x 0.7	333	1000 *	1156	1184	1344	100 / 34
5 x 0.8	347	1040 *	1194	1231	1393	150 / 50
6 x 1.0	354	1063 *	1244	1255	1444	150 / 50
7 x 1.0	452	1356	—	—	—	150 / 50
8 x 1.25	410	1231 *	1427	1450	1658	150 / 50
9 x 1.25	497	1492	—	—	—	150 / 50
10 x 1.50	514	1541 *	1780	1870	2072	150 / 50
11 x 1.50	787	2360	—	—	—	100 / 34
12 x 1.75	784	2353 *	2923	2781	3130	100 / 34
14 x 2.00	1139	3416 *	—	—	—	100 / 34
16 x 2.00	1139	3416 *	3894	4038	4530	100 / 34
18 x 2.50	1717	5151 *	—	—	—	45 / 15
20 x 2.50	2256	6768 *	—	—	—	45 / 15
22 x 2.50	2343	7029 **	—	—	—	45 / 15
24 x 3.00	2632	7897 *	—	—	—	25 / 9
25 x 3.00	3300	9900	—	—	—	25 / 9
27 x 3.00	4070	12210 **	—	—	—	25 / 9
30 x 3.50	4546	13639 *	—	—	—	25 / 9
33 x 3.50	5548	16645 **	—	—	—	25 / 9
36 x 4.00	7706	23117 *	—	—	—	20 / 7
39 x 4.00	9046	27139 **	—	—	—	20 / 7
42 x 4.50	10562	31687 *	—	—	—	15 / 5
45 x 4.50	14203	42610	—	—	—	15 / 5
48 x 5.00	15146	45438 **	—	—	—	10 / 4
52 x 5.00	19012	57037	—	—	—	10 / 4
56 x 5.50	27046	81137 **	—	—	—	5 / 2
60 x 5.50	28516	85549	—	—	—	5 / 2
64 x 6.00	29998	89994 **	—	—	—	3 / 1
68 x 6.00	37433	112299	—	—	—	3 / 1

For more details please refer our Product Catalogue Pages 192 & 193.



HSS GROUND THREAD HAND TAPS M C P (NON-SERIAL)

IS: 6175 - PART 2 & 3 - 1992 (6H TOL)

HSS GROUND THREAD MACHINE TAPS M C P

IS: 6175 - PART 4 - 1991 (6H TOL)

HSS GROUND THREAD NUT TAPS M C P

IS: 6175 PART 5 - 1991 (6H TOL)

Dia & Pitch (mm)	Hand Tap		Machine Tap			Nut Tap	MOQ (No.)	
	Short Machine Tap Spiral Flute - Price Per Piece	Hand Tap SPPT Type B - Price Per Piece	Type A, C & D - Price Per Piece	Type B - Price Per Piece	Machine Tap Long Shank Spiral Flute Price Per Piece	Price Per Piece	Hand and Machine Taps	For Nut Taps
	(Rs.)	(Rs.)	(Rs.)	(Rs.)	(Rs.)	(Rs.)		
3 x 0.5	–	405	–	–	–	–	100	
4 x 0.7	–	405	706	–	–	–	100	
5 x 0.8	–	427	515	602 **	–	–	150	
6 x 1.0	370	427	553	652	683	747	150	50
7 x 1.0	–	–	598	–	–	847	150	50
8 x 1.25	430	497	598	712	745	847 **	150	50
9 x 1.25	–	–	–	–	–	–	150	
10 x 1.50	535	618	748	880 **	928	1129	150	50
11 x 1.50	–	–	–	–	–	–	100	
12 x 1.75	828	945	1055	1250 **	1343	1733	100	25
14 x 2.00	1201	1376	1529	1801	2035	2407	100	25
16 x 2.00	1201	1376	1529	1801 **	2035	2407	100	25
18 x 2.50	1803	2061	2223	2627	2916	3681	45	20
20 x 2.50	2303	2629	2758	3227 **	3458	4909	45	20
22 x 2.50	2463	2816	3058	3603	4066	4981	45	20
24 x 3.00	2747	3143	3416	4024	4392	5657	25	20
25 x 3.00	–	3830	–	–	–	6764	25	20
27 x 3.00	–	4758	5250	6200	–	8689	25	20
30 x 3.50	–	5325	5779	6822	–	10731	25	20
33 x 3.50	–	6481	6771	8196	–	11846	25	20
36 x 4.00	–	9020	8854	–	–	15326	20	20
39 x 4.00	–	10591	10665	–	–	18283	20	20
42 x 4.50	–	12343	12178	–	–	21770	15	10
45 x 4.50	–	16625	16325	–	–	26253	15	10
48 x 5.00	–	17732	18358	–	–	30713	10	10
52 x 5.00	–	22251	21254	–	–	–	10	–
56 x 5.50	–	–	27341	–	–	–	5	–
60 x 5.50	–	–	32274	–	–	–	5	–
64 x 6.00	–	–	36418	–	–	–	3	–
68 x 6.00	–	–	50734	–	–	–	3	–

For more details please refer our Product Catalogue Pages 192 ,193, 207 and 210.



HSS GROUND THREAD HAND TAPS M F P (NON-SERIAL)

IS : 6175 - PART 2 & 3 - 1992 (6H TOL)

HSS GROUND THREAD MACHINE TAPS M F P

IS : 6175 - PART 4 - 1991 (6H TOL)

HSS GROUND THREAD NUT TAP M F P

TO IS 6175 (PART 5) 1991 6H TOL

Dia & Pitch (mm)	Hand Tap				Machine Tap		Nut Tap	MOQ (Hand and Machine Taps)	MOQ (for Nut Taps)
	Hand Tap - Price Per Piece	Hand Tap Price (Per Set of 2)	Short Machine Tap Spiral Flute Price	Hand Tap SPPT Type B Price	Type A, C & D Price Per Piece	Type B Price Per Piece	Price Per Piece	Individual Taps / Sets	
	(Rs.)	(Rs.)	(Rs.)	(Rs.)	(Rs.)	(Rs.)	(Rs.)		
3 x 0.35	540	1080	-	578	-	-	-	100 / 50	
3.5 x 0.35	540	1080	-	578	-	-	-	100 / 50	
4 x 0.5	476	952		578	-	-	-	100 / 50	
5 x 0.5	465	930	-	564	633	-	-	150 / 75	
6 x 0.75	476	952	521	564	633	754	823	150 / 75	50
7 x 0.75	552	1104		660	717	856	1065	150 / 75	50
8 x 0.75	547	1094		655	683	811	966	150 / 75	50
8 x 1.0	497	994 **	546	591	683	811	966	150 / 75	50
9 x 0.75	607	1214		776	939	1172		150 / 75	
9 x 1.0	607	1214		776	939	1172	966	150 / 75	50
10 x 0.75	688	1376		850				150 / 75	
10 x 1.0	578	1156 **	629	678	789	939	1273	150 / 75	50
10 x 1.25	578	1156 *	629	678	839	991	1273	150 / 75	50
11 x 1.0	961	1922		1261	1222	1415		100 / 50	
12 x 1.0	916	1832 **		1040	1023		1998	100 / 50	25
12 x 1.25	916	1832 **	968	1040	1139	1348	1998	100 / 50	25
12 x 1.5	916	1832 **	968	1040	1139	1348	1998	100 / 50	25
14 x 1.0	1179	2358		1417	1542	1826	2978	100 / 50	25
14 x 1.25	1211	2422	1273	1451	1529	1801	2978	100 / 50	25
14 x 1.5	1139	2278 **	1201	1376	1529	1801	2978	100 / 50	25
15 x 1.0	1386	2772			1639	1920		100 / 50	
15 x 1.5	1179	2358			1529	1783		100 / 50	
16 x 1.0	1179	2358		1417	1639	1920	2978	100 / 50	25
16 x 1.5	1139	2278 **	1201	1376	1529	1783	2978	100 / 50	25
18 x 1.0	2136	4272		2399	2670	3208	4212	45 / 23	20
18 x 1.5	1994	3988 **	2058	2189	2559	3016	4212	45 / 23	20
18 x 2.0	1994	3988	2255	2399	2559	3016	4212	45 / 23	20
20 x 1.0	2644	5288 **		3189	3334	4066		45 / 23	
20 x 1.5	2476	4952 **	2596	2762	3334	3941	5398	45 / 23	20
20 x 2.0	2476	4952 **	2787	3189	3334	3941	5398	45 / 23	20
22 x 1.0	2993	5986		3493	3334	4286		45 / 23	
22 x 1.5	2691	5382 **	2833	3013	3334	4079	5731	45 / 23	20
22 x 2.0	2691	5382	3055	3493	3334	4079	5731	45 / 23	20
24 x 1.0	3046	6092		3297	3863	4775		25 / 13	
24 x 1.5	3046	6092 **	3104	3297	3863	4551	6815	25 / 13	20
24 x 2.0	3046	6092 **	3317	3795	3863	4551	6815	25 / 13	20
25 x 1.5	3367	6734		4039	5029	5936	7662	25 / 13	20
25 x 2.0	3367	6734	-		5029	5936		25 / 13	
26 x 1.5	3386	6772	-		4963	5858		25 / 13	
26 x 2.0	3386	6772	-		4963	5858		25 / 13	
27 x 1.5	4521	9042	-	5294	5936	7005	9658	25 / 13	20
27 x 2.0	4521	9042 **	-	5294	5936	7005		25 / 13	

For more details please refer our Product Catalogue Pages 194 to 196, 208 and 209.



HSS GROUND THREAD HAND TAPS M F P IS : 6175 - PART 2 & 3 - 1992 (6H TOL) (NON-SERIAL)

HSS GROUND THREAD MACHINE TAPS M F P IS : 6175 - PART 4 - 1991 (6H TOL)

HSS GROUND THREAD NUT TAP M F P TO IS 6175 (PART 5) 1991 6H TOL

Dia & Pitch (mm)	Hand Tap				Machine Tap		Nut Tap	MOQ (Hand and Machine Taps)	MOQ (for Nut Taps)
	Hand Tap - Price Per Piece	Hand Tap Price (Per Set of 2)	Short Machine Tap Spiral Flute Price	Hand Tap SPPT Type B Price	Type A, C & D Price Per Piece	Type B Price Per Piece	Price Per Piece	Individual Taps / Sets	
	(Rs.)	(Rs.)	(Rs.)	(Rs.)	(Rs.)	(Rs.)	(Rs.)		
28 x 1.5	4521	9042	-		6414	7525	12027	25 / 13	20
28 x 2.0	4521	9042	-		6414	7525		25 / 13	
30 x 1.0	5101	10202	-		6871	8080		25 / 13	
30 x 1.5	5101	10202 **	-	5954	6679	7879	12027	25 / 13	20
30 x 2.0	5101	10202 **	-	5954	6679	7879	12027	25 / 13	20
30 x 3.0	5101	10202	-	5954	6679	7879	-	25 / 13	-
32 x 1.5	5366	10732	-	-	7382	8812	-	25 / 13	-
32 x 2.0	5366	10732	-	-	7382	8812	-	25 / 13	-
33 x 1.5	6217	12434	-	-	8080	9587	13344	25 / 13	20
33 x 2.0	6217	12434 **	-	-	8080	9587	13344	25 / 13	20
33 x 3.0	6217	12434	-	-	8080	9587	-	25 / 13	-
35 x 1.5	8617	17234	-	-	11229	-	-	20 / 10	-
36 x 1.5	8617	17234 **	-	-	11229	-	-	20 / 10	-
36 x 2.0	8617	17234 **	-	-	11229	-	-	20 / 10	-
36 x 3.0	8617	17234	-	-	11229	-	-	20 / 10	-
39 x 1.5	10761	21522	-	-	13640	-	-	20 / 10	-
39 x 2.0	10761	21522	-	-	13640	-	-	20 / 10	-
39 x 3.0	10761	21522	-	-	13640	-	-	20 / 10	-
40 x 1.5	10872	21744	-	-	14683	-	-	15 / 8	-
40 x 2.0	11404	22808	-	-	14683	-	-	15 / 8	-
40 x 3.0	11927	23854	-	-	14683	-	-	15 / 8	-
42 x 1.5	11927	23854	-	-	15487	-	-	15 / 8	-
42 x 2.0	11927	23854 **	-	-	15487	-	-	15 / 8	-
42 x 3.0	11927	23854	-	-	15487	-	-	15 / 8	-
42 x 4.0	11927	23854	-	-	15487	-	-	15 / 8	-
45 x 1.5	16542	33084	-	-	21607	-	-	15 / 8	-
45 x 2.0	16542	33084	-	-	21607	-	-	15 / 8	-
45 x 3.0	16542	33084	-	-	21607	-	-	15 / 8	-
45 x 4.0	16542	33084	-	-	21607	-	-	15 / 8	-
48 x 1.5	17235	34470	-	-	22387	-	-	10 / 5	-
48 x 2.0	17235	34470	-	-	22387	-	-	10 / 5	-
48 x 3.0	17235	34470 **	-	-	22387	-	-	10 / 5	-
48 x 4.0	17235	34470	-	-	22387	-	-	10 / 5	-
50 x 1.5	19001	38002	-	-	26059	-	-	10 / 5	-
50 x 2.0	19001	38002	-	-	26059	-	-	10 / 5	-
50 x 3.0	19001	38002	-	-	26059	-	-	10 / 5	-
52 x 1.5	21413	42826	-	-	27820	-	-	10 / 5	-
52 x 2.0	21413	42826	-	-	27820	-	-	10 / 5	-
52 x 3.0	21413	42826	-	-	27820	-	-	10 / 5	-
52 x 4.0	21413	42826	-	-	27820	-	-	10 / 5	-

For more details please refer our Product Catalogue Pages 194 to 196, 208 and 209.



HSS GROUND THREAD HAND TAPS

BS: 949 (PART 2) 1979

BSW, BSF, UNC, UNF FORM

CLASS 2 TOL

Dia (Inch)	Price Per Piece (Rs.)	Price Per Set of Three (Rs.)	MOQ	Dia (Inch)	Price Per Piece (Rs.)	Price Per Set of Three (Rs.)	MOQ
			Individual Taps / Sets				Individual Taps / Sets
3/16	347	1041	150 / 50	1	3046	9138	20 / 7
1/4	354	1062	150 / 50	1.1/8	4132	12396	20 / 7
5/16	410	1230	100 / 34	1.1/4	4979	14937	20 / 7
3/8	487	1461	100 / 34	1.3/8	6424	19272	20 / 7
7/16	629	1887	100 / 34	1.1/2	7706	23118	20 / 7
1/2	793	2379	100 / 34	1.5/8	9032	27096	10 / 4
9/16	1151	3453	100 / 34	1.3/4	10566	31698	10 / 4
5/8	1151	3453	100 / 34	2	15146	45438	10 / 4
11/16	1745	5235	35 / 12	2.1/4	22636	67908	5 / 2
3/4	1745	5235	35 / 12	2.1/2	29708	89124	5 / 2
13/16	2059	6177	35 / 12	2.3/4	37073	111219	3 / 1
7/8	2368	7104	35 / 12	3	49751	149253	3 / 1

Hand Tap consists of 1, II, III Taps (Taper, Second and Bottoming).

Range of UNF Taps - Upto 1-1/2" Dia only.

Size 3/16" UNC/UNF not covered in BSS Standard.

For more details please refer our Product Catalogue Pages 197 to 200.

HSS GROUND THREAD NUT TAPS

BS 949-1979

BSW, BSF, UNC, UNF FORM

ZONE - 3 TOL

Size Inch	Price Per Piece	MOQ (No.)	"Size Inch"	Price Per Piece	MOQ (No.)	Size Inch	Price Per Piece	MOQ (No.)
	(Rs.)			(Rs.)			(Rs.)	
1/4	747	50	5/8	2407	25	1.1/4	10555	15
5/16	847	50	11/16	3103	20	1.3/8	13005	15
3/8	1038	50	3/4	3681	20	1.1/2	15602	15
7/16	1392	50	7/8	4981	20	1.3/4	21940	10
1/2	1733	25	1	6490	15	2	30984	10
9/16	2407	25	1.1/8	8753	15	—	—	—

Range of UNF Nut Taps - Upto 1-1-2" Dia only.

For more details please refer our Product Catalogue Pages 211 to 214.



HSS GROUND THREAD HAND TAPS
BSP (PARALLEL)
BSP (TAPER) (RC-SERIES)
NPT, NPS, NPSF & NPTF

BS: 949 - 1951
BS: 949 (PART 3) - 1982
BS: 949 - 1969

Size Inch	BSP (P)		NPS		NPSF		BSPT		NPT		NPTF		MOQ
	Price Per Piece (Rs.)	Price Per Set of Two (Rs.)	Price Per Piece (Rs.)	Price Per Set of Two (Rs.)	Price Per Piece (Rs.)	Price Per Set of Two (Rs.)	Price Per Piece (Rs.)	Price Per Set of Two (Rs.)	Price Per Piece (Rs.)	Price Per Set of Two (Rs.)	Price Per Piece (Rs.)	Price Per Set of Two (Rs.)	Individual Taps / Sets
1/16	—	—	—	—	—	—	—	—	716	1432 **	716	1432	100 / 50
1/8	518	1036 *	614	1228	744	1488	688	1376 **	716	1432	832	1664	100 / 50
1/4	805	1610 *	1063	2126	1299	2598	1239	2478 **	1301	2602 **	1570	3140	100 / 50
3/8	1184	2368 *	1310	2620	1570	3140	1659	3318 **	1733	3466 **	1922	3844	100 / 50
1/2	1728	3456 *	1891	3782	2281	4562	2411	4822 **	2519	5038 **	2800	5600	50 / 25
5/8	1960	3920 **	—	—	—	—	—	—	—	—	—	—	50 / 25
3/4	2751	5502 *	2923	5846	3488	6976	3836	7672	4004	8008 **	4313	8626	25 / 13
7/8	3418	6836	—	—	—	—	—	—	—	—	—	—	25 / 13
1	4344	8688 **	4925	9850	5895	11790	5963	11926 **	6251	12502 **	6709	13418	25 / 13
1.1/4	6522	13044 **	7611	15222	—	—	8534	17068 **	8943	17886 **	9884	19768	15 / 8
1.1/2	8127	16254 **	9496	18992	—	—	10581	21162 **	11076	22152 **	—	—	15 / 8
1.3/4	12470	24940	—	—	—	—	—	—	—	—	—	—	15 / 8
2	14597	29194 **	16974	33948	—	—	19099	38198	20006	40012 **	—	—	10 / 5
2.1/4	25245	50490	—	—	—	—	—	—	—	—	—	—	5 / 3
2.1/2	36177	72354	—	—	—	—	56071	112142	58731	117462	—	—	5 / 3
2.3/4	40658	81316	—	—	—	—	—	—	—	—	—	—	5 / 3
3	45834	91668	—	—	—	—	73086	146172	76569	153138	—	—	5 / 3
3.1/2	60225	120450	—	—	—	—	96067	192134	100601	201202	—	—	5 / 3
4	75783	151566	—	—	—	—	120755	241510	126496	252992	—	—	5 / 3

For more details please refer our Product Catalogue Pages 203 to 206.

HSS GROUND THREAD HAND TAPS BS CONDUIT (ZONE 3) TO BS 949-1951

Size Inch	BS CON		MOQ	Size Inch	BS CON		MOQ
	Price Per Piece (Rs.)	Price Per Set of Three (Rs.)	Individual / Set		Price Per Piece (Rs.)	Price Per Set of Three (Rs.)	Individual / Set
	(Rs.)	(Rs.)			(Rs.)	(Rs.)	
1/2"	1076	3228	50 / 25	1-1/4"	4847	14541	20 / 10
5/8"	1641	4923	50 / 25	1-1/2"	7750	23250	15 / 8
3/4"	2145	6435	25 / 13	2"	13089	39267	10 / 5
1"	3334	10002	25 / 13				

LPG CYLINDER TAPS 3/4" - 14 NGT non-interrupted 4 flutes can be supplied at Rs. 3,565/-

HSS GROUND THREAD HAND TAPS BSCY BS 949-1951

Size Inch	TPI	Price Per Piece (Rs.)	Price Per Set of Three	MOQ (No.) Individual / Set	Size Inch	TPI	Price Per Piece (Rs.)	Price Per Set of Three	MOQ (No.) Individual / Set
1/4"	26	407	1221	100 / 34	9/16	26	1517	4551	100 / 34
5/16	26	496	1488	100 / 34	9/16	26LH	1517	4551	100 / 34
3/8	26	634 **	1902	100 / 34	1	24	2992	8976	25 / 13
7/16	26	812	2436	100 / 34	1.37	24.00	6272	18816	15 / 8
1/2	26	993	2979	100 / 34	1.37	24 LH	6272	18816	15 / 8

For more details please refer our Product Catalogue Page No. 201.



Gladiator - Series High Performance E-Taps

METRIC COARSE PITCH

ISO 529, IS:6175

	Size	Gladiator® - Doru Straight Fluted Taps (HSS-E) (For Cast Iron)			Gladiator® - Sica Spiral Fluted Taps (HSS-E)			
		Price - Each (Rs.)			Price - Each (Rs.)			
		BRIGHT	TIN	TiAIN/TiCN	BRIGHT	TIN	TiAIN/TiCN	MOQ
(Part 2)	3X0.5	422	529	583	673	743	807	100
	4X0.7	422	529	583	673	743	807	100
	5X0.8	438	545	598	711	783	850	100
	6X1	449	573	625	711	783	850	100
	7x1	571	668	689	806	883	958	100
	8X1.25	518	655	689	806	883	958	100
	9x1.25	629	794	861	1001	1098	1185	100
	10X1.5	650	794	861	1001	1098	1185	100
(Part 3)	3X0.5	485	593	647	776	842	904	100
	4X0.7	485	593	647	776	842	904	100
	5X0.8	503	611	664	818	842	958	100
	6X1	516	640	703	818	888	958	100
	7x1	657	728	781	926	1001	1077	100
	8X1.25	596	728	781	926	1001	1077	100
	9x1.25	724	888	969	1152	1244	1341	100
	10X1.5	748	901	969	1152	1244	1341	100
	11X1.5	994	1227	1342	1601	1833	1948	50
	12X1.75	993	1225	1341	1535	1664	1830	50
	14X2	1442	1657	1799	2072	2272	2476	50
	16X2	1442	1657	1799	2072	2272	2476	50
	18x2.5	2175	2341	2498	2988	3155	3322	25
	20x2.5	2857	3093	3317	3935	4167	4393	25
	22x2.5	2967	3567	3868	4644	5244	5544	25
	24x3	3333	4013	4353	5217	5897	6237	25
	25x3	4179	4859	5198	6541	7220	7560	25
	27x3	5156	6152	6650	8070	9066	9563	25
	30x3.5	5759	6879	7440	9013	10134	10695	25
	33x3.5	7029	8405	9093	10696	12073	12760	25
	36x4	9760	11669	12623	14853	16761	17714	20



Gladiator - Series High Performance E-Taps

METRIC COARSE PITCH

ISO 2283, IS:6175 (PART 4) & DIN 376

Size	Gladiator® - Doru Straight Fluted Taps (HSS-E) (For Cast Iron)			Gladiator® - Sica Spiral Fluted Taps (HSS-E)			
	Price - Each (Rs.)			Price - Each (Rs.)			
	BRIGHT	TIN	TiAIN/TiCN	BRIGHT	TIN	TiAIN/TiCN	MOQ
4X0.7	601	781	872				100
5X0.8	652	833	924	1048	1230	1320	100
6X1	702	883	974	1130	1310	1401	100
7x1	758	961	1055	1200	1319	1432	100
8X1.25	758	961	1055	1200	1319	1432	100
10X1.5	947	1185	1293	1492	1638	1777	100
12X1.75	1338	1663	1808	2093	2427	2594	50
14X2	1936	2229	2379	3031	3394	3574	50
16X2	1936	2229	2379	3031	3394	3574	50
18x2.5	2817	3456	3776	4286	4926	5246	25
20x2.5	3494	4287	4683	5316	6109	6505	25
22x2.5	3874	4718	5139	5895	6739	7160	25
24x3	4326	5244	5702	6584	7501	7960	25
27x3	6651	8105	8833	10120	11574	12302	25
30x3.5	7321	8928	9732	11140	12747	13551	25
33x3.5	8577	10541	11524	12679	14643	15626	25
36x4	11213	13914	15265	16576	19279	20627	20



Gladiator - Series High Performance E-Taps

METRIC FINE PITCH

ISO 529, IS:6175

	Size	Gladiator® - Doru Straight Fluted Taps (HSS-E) (For Cast Iron)			Gladiator® - Sica Spiral Fluted Taps (HSS-E)			
		Price - Each (Rs.)			Price - Each (Rs.)			
		BRIGHT	TIN	TiAIN/TiCN	BRIGHT	TIN	TiAIN/TiCN	MOQ
Part 2	4X0.5	603	711	765				
	5X0.5	591	699	752	976	1077	1137	100
	6X0.75	602	726	789	994	1077	1142	100
	7X0.75	701	787	839	1078	1154	1228	100
	8X0.75	692	807	861	1109	1187	1260	100
	8X1	629	748	807	1023	1098	1174	100
	9X1	769	933	1007	1260	1356	1453	100
	10X1	732	895	978	1152	1265	1378	100
	10X1.25	732	895	978	1152	1265	1378	100
Part 3	4X0.5	694	801	855	1144	1249	1313	100
	5X0.5	679	787	840	1122	1228	1284	100
	6X0.75	692	816	879	1143	1228	1293	100
	7X0.75	806	893	950	1239	1316	1389	100
	8X0.75	796	921	975	1276	1351	1427	100
	8X1	724	856	910	1174	1249	1330	100
	9X1	884	1048	1131	1449	1546	1645	100
	10x0.75	870	1324	1408	1439	2077	2162	100
	10x1	842	1005	1087	1330	1443	1550	100
	10X1.25	842	1005	1087	1330	1443	1550	100
	11X1	1218	1450	1565	1958	2190	2307	50
	12X1	1161	1393	1508	1799	1944	2093	50
	12X1.25	1161	1393	1508	1799	1944	2089	50
	12X1.5	1161	1393	1508	1788	1959	2132	50
	14X1	1494	1755	1906	2197	2401	2617	50
	14X1.25	1533	1755	1906	2197	2401	2617	50
	14X1.5	1442	1663	1808	2089	2294	2493	50
	15x1	1756	2083	2247	2402	2730	2895	50
	15x1.5	1494	1822	1986	2319	2637	2795	50
	16X1	1494	1702	1852	2132	2358	2538	50
	16X1.5	1442	1658	1808	2089	2530	2724	50
	18X1	2706	3154	3377	4236	4684	4907	25
	18X1.5	2526	2972	3197	3953	4400	4623	25
	18X2	2526	2972	3197	3953	4400	4623	25
	20X1	3351	3950	4250	5244	5843	6144	25
	20X1.5	3136	3736	4036	4908	5508	5808	25
	20X2	3136	3736	4036	4908	5508	5808	25



Gladiator® - Series High Performance E-Taps

METRIC FINE PITCH

ISO 529, IS:6175

	Size	Gladiator® - Doru Straight Fluted Taps (HSS-E) (For Cast Iron)			Gladiator® - Sica Spiral Fluted Taps (HSS-E)			
		Price - Each (Rs.)			Price - Each (Rs.)			
		BRIGHT	TIN	TiAIN/TiCN	BRIGHT	TIN	TiAIN/TiCN	MOQ
Part 3	22x1	3792	4392	4692	5935	6535	6835	25
	22x1.5	3409	4008	4309	5335	5936	6236	25
	22x2	3409	4008	4309	5335	5936	6236	25
	24x1	3859	4538	4877	6039	6719	7059	25
	24x1.5	3859	4538	4877	6039	6719	7059	25
	24x2	3859	4538	4877	6039	6719	7059	25
	25x1.5	4266	4945	5284	6676	7356	7696	25
	25x2	4266	4945	5284	6676	7356	7696	25
	26x1.5	4288	5284	5783	6698	7695	8193	25
	26x2	4288	5284	5783	6698	7695	8193	25
	27x1.5	5727	6723	7222	8963	9959	10458	25
	27x2	5727	6723	7222	8963	9959	10458	25
	28x1.5	5727	6848	7409	8963	9959	10458	25
	28x2	5727	6848	7409	8963	9959	10458	25
	30x1	6460	7581	8142	10112	11233	11794	25
	30x1.5	6460	7581	8142	10112	11233	11794	25
	30x2	6460	7581	8142	10112	11233	11794	25
	33x1	6460	7836	8524	9832	11207	11895	25
	33x1.5	7875	9250	9939	11983	13358	14047	25
	33x2	7875	9250	9939	11983	13358	14047	25
	33x3	7875	9250	9939	11983	13358	14047	25
	35x1.5	10915	12823	13778	16610	18519	19472	20
	36x1.5	10915	12823	13778	16610	18519	19472	20
	36x2	10915	12823	13778	16610	18519	19472	20
	36x3	10915	12823	13778	16610	18519	19472	20



Gladiator® - Series High Performance E-Taps

METRIC FINE PITCH

ISO 2283, IS:6175 (PART 4) & DIN 374

Size	Gladiator® - Doru Straight Fluted Taps (HSS-E) (For Cast Iron)			Gladiator® - Sica Spiral Fluted Taps (HSS-E)			
	Price - Each (Rs.)			Price - Each (Rs.)			
	BRIGHT	TIN	TiAIN/TiCN	BRIGHT	TIN	TiAIN/TiCN	MOQ
5x0.5	801	982	1073	1288	1470	1560	100
6x0.75	801	982	1073	1288	1470	1560	100
7x0.75	909	1112	1206	1461	1665	1767	100
8x0.75	865	1055	1148	1392	1595	1697	100
8x1	865	1055	1148	1392	1595	1697	100
9x1	1189	1297	1399	1914	2024	2321	100
10x1	999	1265	1367	1607	1879	2014	100
10x1.25	1063	1265	1367	1709	1890	2014	100
11x1	1548	1882	2048	2422	2757	2924	50
12x1.0	1296	1629	1796	2027	2362	2529	50
12x1.25	1442	1775	1943	2256	2591	2758	50
12x1.5	1442	1775	1943	2256	2591	2758	50
14x1	1953	2218	2417	3057	3419	3590	50
14x1.25	1936	2251	2445	3031	3394	3574	50
14x1.5	1936	2251	2445	3031	3394	3574	50
16x1	2076	2358	2563	3248	3570	3672	50
16x1.5	1936	2299	2479	3031	3392	3574	50
18x1.0	3383	4022	4342	5147	5786	6106	25
18x1.5	3242	3881	4201	4932	5573	5893	25
18x2.0	3242	3881	4201	4932	5573	5893	25



Gladiator® - Series High Performance E-Taps

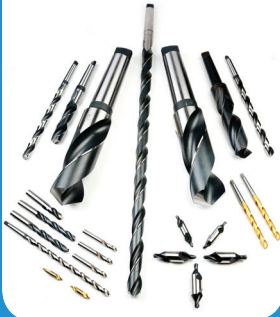
METRIC FINE PITCH

ISO 2283, IS:6175 (PART 4) & DIN 374

Size	Gladiator® - Doru Straight Fluted Taps (HSS-E) (For Cast Iron)			Gladiator® - Sica Spiral Fluted Taps (HSS-E)			
	Price - Each (Rs.)			Price - Each (Rs.)			
	BRIGHT	TIN	TiAIN/TiCN	BRIGHT	TIN	TiAIN/TiCN	MOQ
20x1.0	4224	5016	5412	6427	7219	7616	25
20x1.5	4224	5016	5412	6427	7219	7616	25
20x2	4224	5016	5412	6427	7219	7616	25
22x1.0	4224	5067	5489	6427	7271	7692	25
22x1.5	4224	5067	5489	6427	7271	7692	25
22x2	4224	5067	5489	6427	7271	7692	25
24x1.0	4894	5810	6269	7447	8363	8822	25
24x1.5	4894	5810	6269	7447	8363	8822	25
24x2	4894	5810	6269	7447	8363	8822	25
25x1.0	4894	6348	7076	7447	8901	9629	25
25x1.5	6370	7825	8553	9693	11149	11876	25
25x2	6370	7825	8553	9693	11149	11876	25
27x1.5	7520	8974	9702	11442	12898	13625	25
27x2	7520	8974	9702	11442	12898	13625	25
30x1.0	8703	10311	11116	13244	14852	15656	25
30x1.5	8459	10067	10871	12873	14482	15285	25
30x2	8459	10067	10871	12873	14482	15285	25
33x1.5	10234	12199	13181	15128	17093	18075	25
33x2	10234	12199	13181	15128	17093	18075	25
36x1.5	14222	16922	18273	21024	23725	25075	20
36x2	14222	16922	18273	21024	23725	25075	20

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