

ASHOK PIRAMAL GROUP

Premium quality cutting tools



HAND AND POWER HACKSAWS



METAL CUTTING BANDSAW BLADE



BIMETAL BANDSAW BLADE



HSS TOOL BIT BLANK



HSS DRILLS



HSS ENDMILLS, REAMERS



HSS TAPS



CARBIDE TIPPED TOOLS



TUNGSTEN CARBIDE ROTARY BURRS



SOLID CARBIDE DRILLS



SOLID CARBIDE END MILLS



ANNULAR CUTTER







HSS TOOL BIT BLANKS

- HSS Square & Round Tool bits available in ZEDD (M2),
- S100 (M35), S200 (M42), S400 (T42), S500 (T42 with cryogenic)
- All Square tools are supplied with bevel angle & 15⁰
- HSS Flat Tool bits available in mark III (M35) & T42 grades.
- HSS Parting Tool bits available in mark II (M2) & T42 grades.
- Customized form tools such as trepanning, knife, radius, butt welded, brazed, engraved as per drawing.
- Special sizes & Tolerances as per specifications.

HSS DRILLS

M2, M35 & M42 grades.

- Parallel Shank Drills (Jobber & Stub)
- OGold Series: Dia 1mm to 20mm
- Super Series : Dia 1mm to 16mm
- Taper Shank Drills: Regular & Super Series: Dia 3mm to 76 mm
- Long Series & Extra Long Series Drill

Parallel Shank Long Series: 1.0mm to 16 mm

Parallel Shank Extra Long Series : 3.0mm to 12.0 mm

(Maximum overall length: 350mm)

- Taper Shank Long Series : Dia 5.0mm to 50.0mm
- Taper Shank Extra Series : Dia 10.0mm to 50.0mm

(Maximum overall length: 500mm)

- Oentre Drills: Type 'A', 'B', 'R' & BS, Range: Pilot Dia 1.00mm to 10.00 mm
- Masonary Drills Dia 3mm to 13mm
- Special application Drills. Such as Crank Shaft, Web thinned, High/Low helix,
- Split Point, NC spotting as per drawing.





HSS TAPS

M2, M35 & M42 Grades of HSS.

- As per IS / DIN / ISO / JIS / BS Standards.
- Hand & Short Machine Taps,
- Long Shank Machine Taps
- NUT / NIB TAPS
- Straight flute, Spiral flute, Spiral point geometry.
- Range : 1mm to 100mm
- Pitch : Coarse & Fine
- Special Taps as per Drawing / application
- Coated / Blue Tempered / Nitride Taps available on request.



HSS ENDMILLS, REAMERS

M2 & M42 grades of HSS as per IS, BS, DIN, ISO & American standard.

• ENDMILLS

Range : 3mm to 50mm (1/8" to 2") (Maximum OAL 400mm (16")

Flutes: 2, 4, 6 & 8 Flutes

Types: Non Centre Cutting, Centre Cutting & Roughing Type

Shape: Ball Nose, Square, Corner Radius Special Endmills as per Drawing & Applications

REAMERS

Parallel Shank Hand Reamers

Taper Shank Machine & Chucking Reamers. Range: 4.00mm to 50.00mm (3/16" to 2") Taper Pin Hand & Machine Reamers Range: 6.00mm to 50.00mm (1/4" to 7/8")

Taper Shank Machine Bridge Reamers & Jig Reamers

Taper Shank Core Drills, Shell Reamers





HAND AND POWER HACKSAWS

HSS, Bimetal Handsaws & Power saws

Handsaw

Length : 250mm (10") to 300mm (12").

Width: 12.50 (1/2").
Thickness: 0.63mm.
TPI: 14, 18, 24, 32.

Powersaw

Length : 300mm (12") to 900mm (36").

Width : 25mm (1"), 32mm (1.1/4"),

Width : 40mm (1.1/2"), 50mm (2").

Thickness : 18G, 16G, 14G, 12G.

TPI : 4, 6, 10, 14

METAL CUTTING BANDSAW BLADE

Carbon Steel

Range :

Metric: Length : 30.5Mtrs

Width : 6.5, 10, 13, 16, 19, 25mm.

Inches Length : 100ft

Width: 1/4", 3/8", 1/2", 5/8", 3/4", 1"

TPI : 4, 6, 8, 10, 14, 18.

Welded Loops can also be supplied in any size & length.







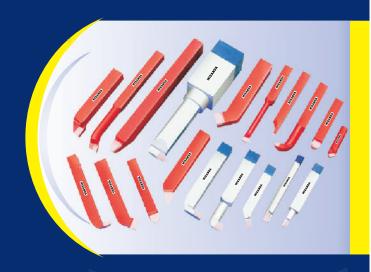
BIMETAL BANDSAW BLADE

- Furia: M42 grade Multipurpose blade designed to cut all kinds of steels, both ferrous and non ferrous metals, in all dimentions and shapes
- Katana: M42 grade with VX teething, ideal for sawing stainless steel & cold workable material.
- Alumina: M42 grade Perfectly suitable for sawing of aluminium blacks, trimming cast moulding and cutting aluminium profiles in bundle operations.
- Titan: M51 grade Suited for cutting exotic and high alloyed steels.

CARBIDE TIPPED TOOLS

K05, K10, K20, P10, P20, P30 and P40 Grades of carbide. As per ISO Standard.

- Turning & Facing Tool
- Boring Tool.
- Parting & V Tool
- Grooving Tool.
- Threading Tool. (Internal & Externa)
- Scrapers.
- Special Tools as per Drawing.





TUNGSTEN CARBIDE ROTARY BURRS

Standard Un-coated and TiN coated types
Available in Standard & Long lengths
Types: Single Cut. Double Cut & Diamond

Types : Single Cut, Double Cut & Diamond Cut Shapes

- Cylindrical Radius End
- Cylindrical
- Conical
- Flame, Rim
- Tree Pointed End
- Oval, Ball
- Tree Radius End
- Miniature series in above shapes.
- TCRB Set of 5 pieces.
- Special Burrs as per drawing.

M

MIRANDA TOOLS

SOLID CARBIDE ENDMILLS

2FL / 4FL Center Cutting Endmills from Ultra Micro Fine Grade of Carbide

Range Dia. : 1mm to 25mm. Un-coated / TiALN coated

Shapes: Square / Ball Nose, Regular & Short lengths.

Long & Extra Long lengths Long Reach, Corner Radius. Special sizes as per drawing





SOLID CARBIDE DRILLS

Jobber & Stub Drill from Ultra Micro Fine Grade of Carbide

Stub Series

Range Dia.: 1mm to 16mm.

Jobber Series.

Range Dia.: 1mm to Dia 16mm.

Standard Un-coated and TiAIN coated types.

118⁰ & 135⁰ point angle available

Special sizes available on request.

ANNULAR CUTTERS HSS & TCT GRADES

Suitable for peripheral through hole cutting up to 50mm thickness







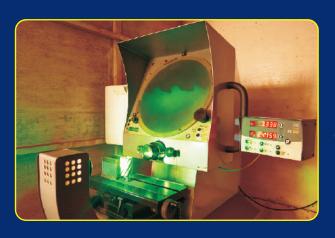












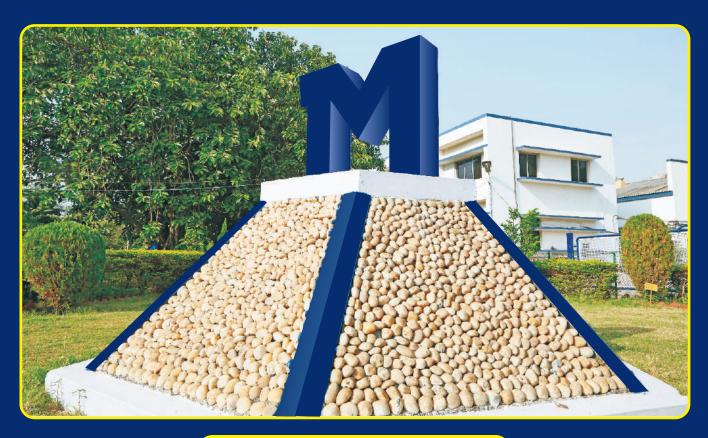




Domestic Market







An Ashok Piramal Group company

WORKS AND HEAD OFFICE: 903 / 904, GIDC Industrial Estate, Ankleshwar - 393 002. Gujarat.

Tele: (02646) 221519, 252368, 239707 Fax: (02646) 251326 E-mail: marketing@mirandatools.net website: www.mirandatools.in

Customer Care No. (02646) - 227162

BRANCH OFFICES

MUMBAI

Dharma Pratap Co-operative Hsg. Society, Shop No. 3, Ashok Road, Kandivali (E) Mumbai - 400 101. Cell No.: 09323823470/71 Tele / Fax: 022-28855153 mumbai@mirandatools.net

PUNE

Salamatrai Mini Complex, Opp. Roplas India Ltd. Pimpri, Pune - 411018 Cell No.: 09371223472/75 Tele/fax: 020-27423411

Pune@mirandatools.net

r arrowninaria acoolo.iii

AHMEDABAD

Star Mansion, 1st Floor, Opp. Electricity House Relief Road, Ahmedabad - 380 001. Cell No.: 9328223476/77 Tele / Fax: 079-25507421 ahmedabad@mirandatools.net

INDORE

201, Harsh Paradise, 95A-47 Scheme, Sapna Sangeeta Road, Indore - 452 001. Cell: 09302423479 Tele / Fax: 0731-2472168 indore@mirandatools.net

NEW DELHI

1/22-B, Asaf Ali Road, New Delhi - 110 002 Cell No. : 9350885015 / 9313023481 Tele / Fax : 011-23236319 delhi@mirandatools.net

FARIDABAD

2a/46A, N.I.T. Faridabad, Near Hardware Chowk, Faridabad - 121 001 Cell : 09313993118 / 9350623483 Tele / Fax : 0129-2423126, faridabad@mirandatools.net

LUDHIANA

1169, GILL ROAD, LUDHIANA - 141 003 Cell No. : 09356706157 / 9317823485

Tele / Fax: 0161-2532028 ludhiana@mirandatools.net

KOLKATA

5-B, Narendrachandra, Dutta Sarani, Kolkata - 700 001. Cell No. : 09331701000 / 9339703486

Tele / Fax : 033 22304115, kolkata@mirandatools.net

CHENNAI

18, Perianna Maistry Street, 2nd Floor Chennai - 600 001. Cell No.: 09381223492 / 9381223490

Tele / Fax: 044-25383351 chennai@mirandatools.net

BANGALORE

No. 24 lind Floor, Kota Complex, J. C. Road, Bangalore - 560002 Cell No. : 09343143494 / 9341323491 Tele / Fax : 080-22234045 bangalore@mirandatools.net

SECUNDERABAD

8-1-11/7, 2nd Floor, Market Street, Secunderabad - 500 003 Cell No.: 09346210922 / 9393023494 Tele: 040-27713910 secunderabad@mirandatools.net

Authorised Dealer