



COMBINED DRILLS AND COUNTERSINKS

Specifications Conform to :
ASME B94.11M - 1993
Dimensions in inch.



PLAIN TYPE

Size	Body Diameter	Drill Diameter	Overall Length
1	1/8	3/64	1.1/4
2	3/16	5/64	1.7/8
3	1/4	7/64	2
4	5/16	1/8	2.1/8
5	7/16	3/16	2.3/4
6	1/2	7/32	3
7	5/8	1/4	3.1/4
8	3/4	5/16	3.1/2



BELL TYPE

Size	Body Diameter	Drill Diameter	Overall Length
13	1/4	3/32	2
14	5/16	7/64	2.1/8
15	7/16	5/32	2.3/4
16	1/2	3/16	3
17	5/8	7/32	3.1/4
18	3/4	1/4	3.1/2