



**High Speed Steel  
MACHINE BRIDGE REAMERS**

Specifications Conform to:  
 IS 5919 - 1978  
 ISO 2238 - 1972  
 DIN 311 - 1975  
 BS 328 : Part 4 : 1983  
 Dimensions in mm / inch



Diameter k11		Cutting Edge Length	Overall Length	Morse Taper No.
mm	inch			
6.4	1/4	75	151	1
7.4	-	80	156	1
8.4	5/16	85	161	1
9.4	-	90	166	1
10.0	3/8	95	171	1
11.0	7/16	100	176	1
11.5	-	100	176	1
12.0	-	105	199	2
13.0	1/2	105	199	2
13.5	-	115	209	2
14.0	-	115	209	2
15.0	9/16	125	219	2
-	5/8	135	229	2
17.0	-	135	251	3
17.5	-	145	261	3
18.0	-	145	261	3
19.0	11/16	145	261	3
20.0	3/4	155	271	3
21.0	13/16	155	271	3
21.5	-	165	281	3
22.0	-	165	281	3
23.0	7/8	165	281	3
23.5	-	165	281	3
24.0	15/16	180	296	3
25.0	-	180	296	3
26.0	1	180	296	3
27.0	1.1/16	195	311	3
28.0	-	195	311	3
29.0	1.1/8	195	311	3
30.0	-	195	311	3
31.0	1.3/16	210	326	3
32.0	1.1/4	210	354	4
33.0	1.5/16	210	354	4
34.0	-	220	364	4
35.0	1.3/8	220	364	4
36.0	1.7/16	220	364	4
37.0	-	220	364	4
40.0	1.1/2	230	374	4
43.0	-	240	384	4
49.0	-	250	394	4

A reamer having parallel cutting edges with a long taper lead, integral with a Morse Taper Shank

LH Helical flutes for RH Cutting shall be supplied unless otherwise specified