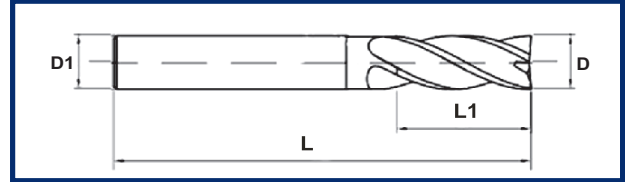


HSS PARALLEL SHANK ENDMILLS :- LONG SERIES

IS 6353 - 1991 / DIN - 844 / BS - 122



Cutting Diameter D mm	SHANK Diameter D1	FL MM (L1)	OAL MM (L)
3	3	12	44
4	4	19	51
5	5	24	58
6	6	24	68
7	7	30	74
8	8	38	82
9	9	38	88
10	10	45	95
12	12	53	110
14	14	53	110
16	16	63	123
18	18	63	123
20	20	75	141
22	22	75	141
25	25	90	166
26	26	90	166
28	28	90	166
30	30	90	166
32	32	106	186
33	33	106	186
36	36	106	186
40	40	125	217
45	45	125	217
50	50	150	252

Description	Standard
Helix Angle	30° Right Hand Helix/Right Hand Cut
Holding	Plain Shank / Flatted Shank / Threaded Shank
End Geometry	Range Square 3.00mm to 50.00mm Corner Radius 3.00mm to 50.00mm
Applications	1) HSS Endmills are used for Milling keyways and slots to size in one cut. 2) Designed for plunging operations. 3) HSS Co.8 Endmills are used for high tensile strength steels and other difficult to machine materials. 4) In certain applications, increased speed & feed rates can be achieved by different types of coating.

- Note :
- Item marked are exstock. For Remaining item M.O.Q. required. OR (minimum order value of Rs.14025
 - Endmills part code are for Non-center cut Endmills only. Center cut Endmills also can be supplied with same price & MOQ.
 - Endmill cutters above Ø20 will be provided with 6 flutes and above Ø50 - 8 Flutes unless otherwise specified.