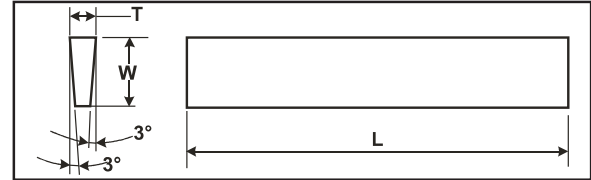


HSS PARTING TOOL BITS



Metric Sizes						
Thickness T mm	Width W mm	Length (Tolerance +/- 1.5mm) L mm				
2.5	10	75	100	125		
	12	75	100	125		
3	12	75	100	125	150	
	20	75	100	125	150	
	22	75	100	125	150	
4	16	75	100	125	150	200
5	20	75	100	125	150	200
6	25	75	100	125	150	200
	25	75	100	125	150	200

Intermediate sizes are available on request

Manufacturing Standards		
I. S.	:	11143-1991
DIN	:	4964
ISO	:	5421

Description	Standard
End Bevel	Standard 0°
Tolerance (Width/Thickness)	h13 / h12
Applications	1) HSS Tool bits are used for Parting off & Slotting applications. 2) HSS Cobalt Tool bits are used for Parting off & Slotting with increased wear resistance.

Miranda Parting Tools are made from M2, T42 Grades of HSS.

Special sizes and tolerances can be supplied.